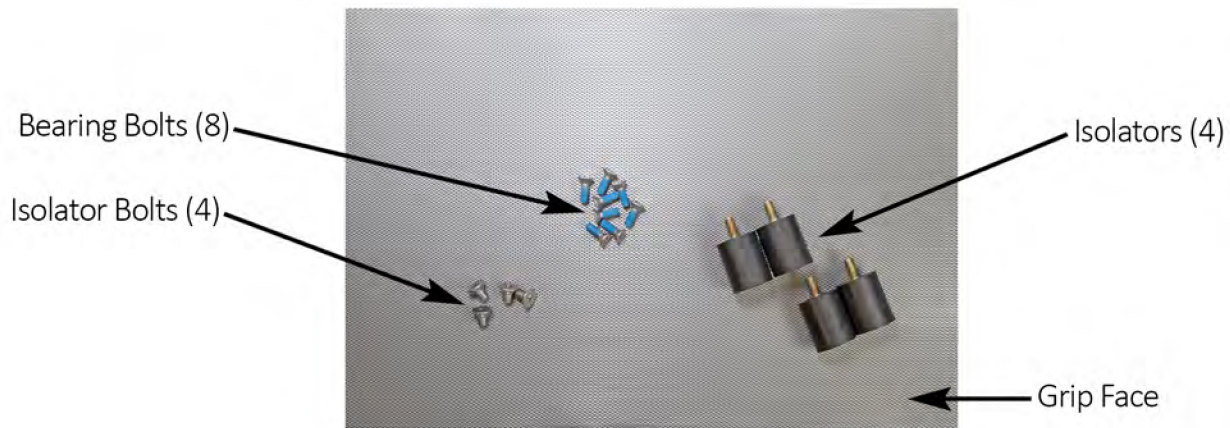


## Isolator Replacement

### What You Will Need

- Isolator Replacement Kit
- Impact Driver
- 3/16" Allen Wrench
- 5/32" Allen Wrench
- 1/2" Socket

### Isolator Replacement Kit

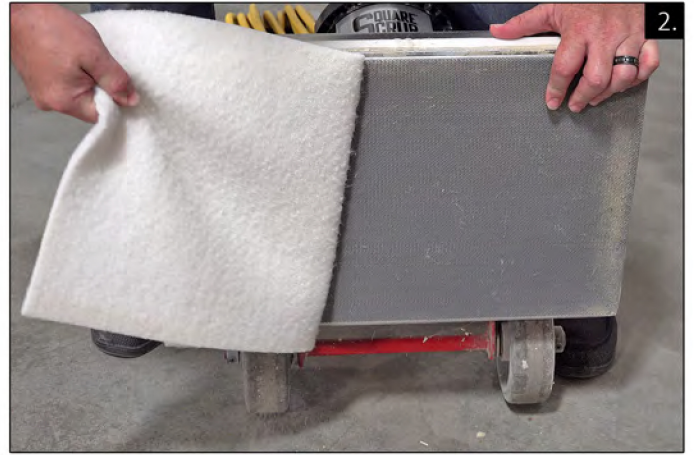


Note: 28" kits will include 4 additional isolators, & bolts.

1. Remove machine weights. Using a 1/2" socket remove the four isolator nuts.



2. Lay the machine back and remove the pad.



3. Remove the grip face from the plate.



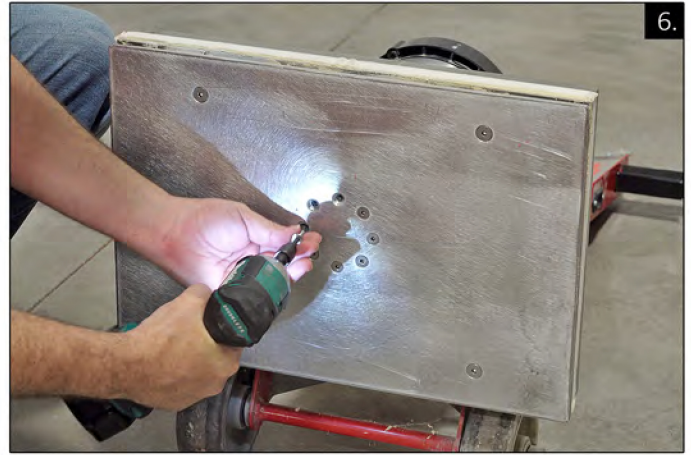
4. Place plate face down on a Xylene soaked towel for 30 min.



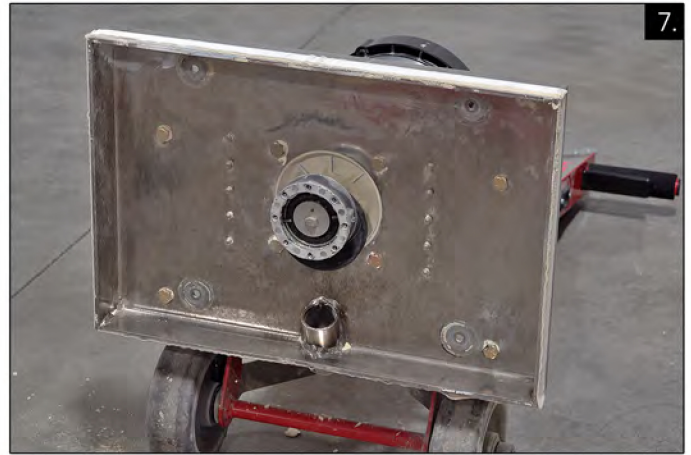
5. After soaking in Xylene, scrape any remaining glue from the plate.



6. Using a 5/32" allen wrench, remove the 8 bearing bolts.



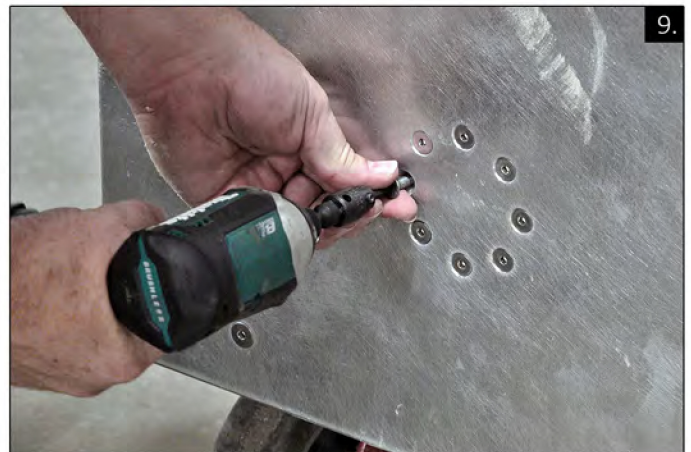
7. Remove the aluminum plate.  
Clean debris or build-up if needed.



8. Remove old isolators and install the new ones.  
Thread the isolator bolts through the bottom of the driver plate. Apply a small amount of the included Loctite onto the isolator bolt. While holding the isolator, tighten with a 3/16 allen wrench. (The 28" kit will include 4 additional isolators and bolts.)



9. Install aluminum driver plate.  
Using a small screwdriver, align the aluminum plate holes with bolt holes on the eccentric assembly. Tighten the 8 bearing bolts.



10. Set machine upright onto a driver pad, and tighten isolator nuts.



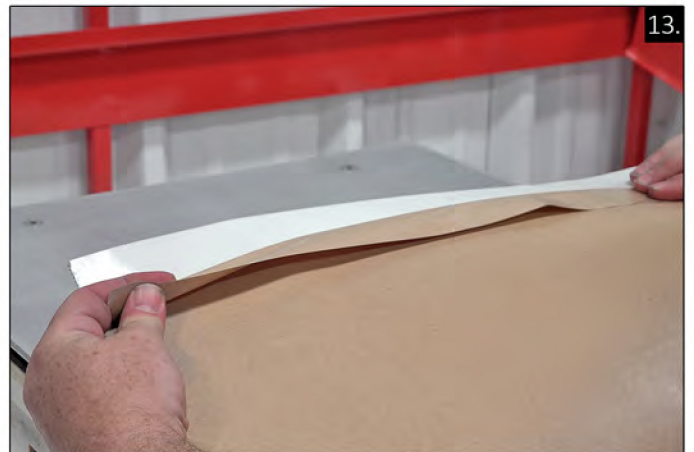
11. Install a new gripface.  
Abrade the plate using an orbital sander with 80 grit sandpaper to remove a very thin layer of aluminum evenly.



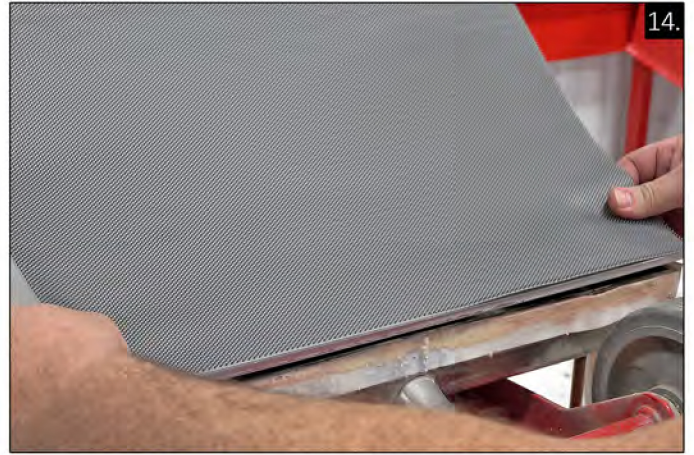
12. Clean the aluminum with 91 % alcohol and a lint free cloth. Let the plate dry for at least 5 min.



13. Remove back liner of the new grip face 2" from the long edge.



14. Evenly, line up the exposed area against the long edge of the plate.



15. Smooth evenly, while slowly pulling the liner until completely removed and press firmly around all areas of the grip face.

Set machine upright on a driver pad for 24 hrs with machine weights before using.

